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REV	ECO	Release	Drawn	REVISION HISTORY
-3	2019-008	2019-02-14	SGO	Product Insert Draw ilng
-4	ECO2025-012	2/11/2025	KQM	Minor Insert Revisions

DO NOT ATTEMPT TO REMOVE REGULATOR FROM CYLINDER WHILE UNDER PRESSURE!

The regulator grip-nut will be difficult to turn while under pressure, and doing so will destroy the regulator inlet O-ring. Bleed-off pressure by closing the main cylinder valve and then disconnect the outlet tubing from the regulator.

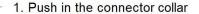


TUBING CONNECTION

INSERTING

Push in the tubing

REMOVING



2. Pull the tube straight back while holding the collar in

To INSERT TUBING: push the tubing into the connector until resistance is felt, **then push a little further, about 1/8 inch [3 mm].** Gently tug on the tubing to make sure it is captured.

To REMOVE TUBING: push the tubing in slightly, then push in the connector collar while pulling gently on the tubing.

When removing tubing, <u>DO NOT</u> pull on the tubing without pushing in the collar, as this will likely damage the connector.

GENERAL SPECIFICATIONS

Materials: UNS C36000 (CDA-360) Brass

UNS A96061 (6061-T6) Aluminum

Inlet Pressure Rating: 3000 PSI MAX

Regulated Outlet: 16 ± 2 PSI (Dynamic) (NOM 1 Bar)

20 ± 2 PSI (Static)

Useable Tank Press.: 50 PSI

Average Flow Rate: 40 L/min (AVG)

Temperature Range: -50°F to +130°F [-45°C to +55°C]

Inlet Fitting: CGA-540N

Spare O-ring: MH p/n 09001-0011-90 (CGA-540)

 Outlet Fitting
 Weight

 1092-04:
 G-1/8 BSPP x 4mm Tube
 3.9 oz [112 g]

 1092-06:
 G-1/8 BSPP x 6mm Tube
 3.9 oz [112 g]

See also: MH document 5SREG-1092-0x

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, TOLERANCES ARE: 0.X ±0.015 ANGLES ± 3° 0.XX ±0.010 FRACTIONS ± 1/64 0.XXX ±0.005 INTERPRET GD&T PER ASME 14.5 63

MH

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Note: Alternate outlet fitting provided.Replace installed fitting as preferred.

- Maintain cleanliness for oxygen service.
- Torque to 20 in-lbs.
- No Teflon tape required.

Regulator, 2-Stage Axial, No Gauge, DWG D THIRD ANGLE SGO TITLE CGA-540N x Tube Outlet [Insert] **PROJECTION** 2018-09-25 FAM DWG 5IREG-1092-0x 2019-02-14 NUMBER REV. INV PART PROD CGA-2SA-1P-4mm 00REG-1092'1096-xx\$-3 2019-02-14 FILE NUMBER 00REG-1092-06 FOS-DO NOT SCALE HBS DWG FORMAT: DWG DWG Α DRAWING 2019-02-14 | ESR-002 Rev H [20] SCALE SIZE 11x81/2

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Insert #: 5IREG-1092-0x